Trimming tool as an integrated trimming module with tool round/round pillar guide for a 6.5 MN drop forging wedge press (crank press) and a 10 MN drop forging eccentric press.

- 1-station tool for precision trimming of drop forging crankshafts.
- High-precision, stable, oil-lubricated, low-wear tool round/round pillar guide sealed against forging scales, forging die lubricant (graphite solution) and press grease with exchangeable, nitration-hardened steel guide elements (guide pillars and bushes).
- Rigid gap-frame design of trimming tool lower section.
- Floating location of the trimming tool lower section in the dieholder lower section.

- Mechanical releaser with releaser readjusting spring struts likewise sealed against forging scales, forging die lubricant (graphite solution) and press grease.
- Construction as quick-change module (cassette principle).
- Drop forging removal via chute, flash removal by means of compressed air.