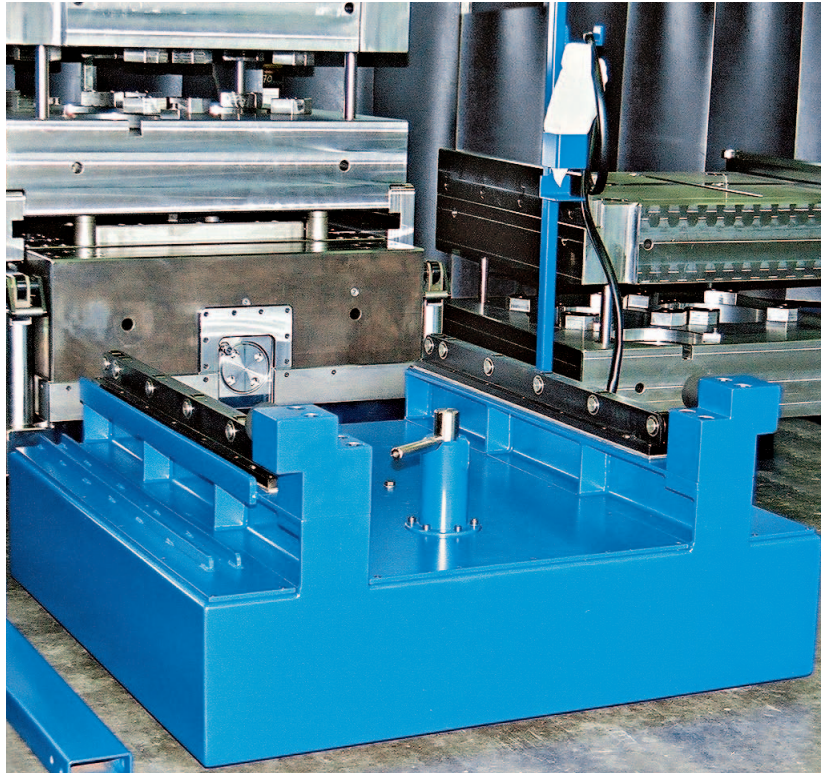


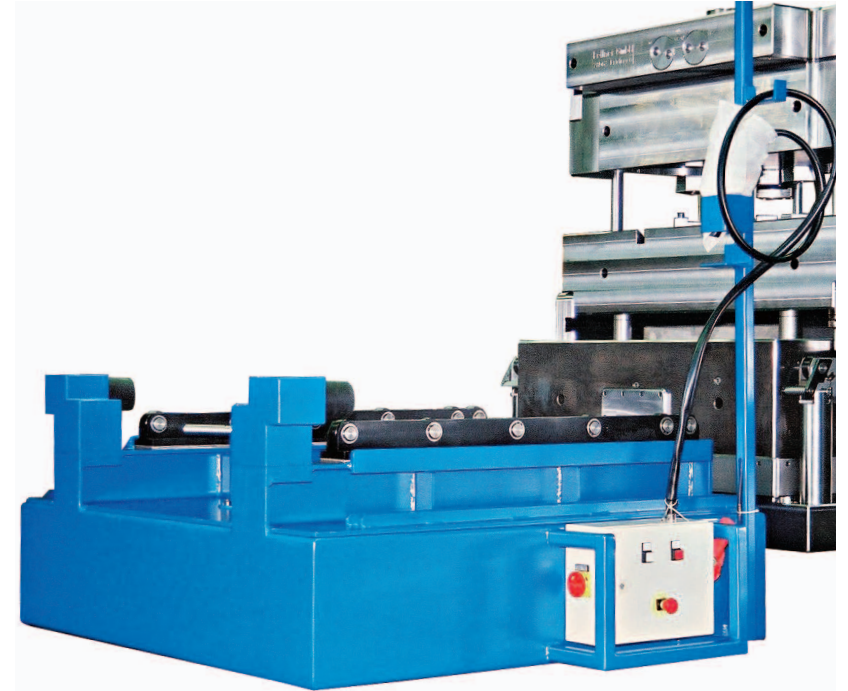
2.02 Change carriage for cassettes of a dieholder cassette quick-change and precision forging system in a 35 MN drop forging eccentric press



Cassette change carriage in front of base holder lower section with cassette lifted and placed on mobile Rollbloc roll blocks for changing (view from front left)

- Change carriage for quick, safe and careful changing of cassettes with a weight of max. 12,000 kg.
- Number of cassette change stations: 1.
- Type of travel: track-bound.
- Direction of travel: cross to the drop forging press.
- Change carriage travel drive: electric/electronic offset geared brake motor with freely programmable travel parameters.

- Cassette insertion and removal with the aid of a hydraulic cylinder installed behind the drop forging press by way of mobile Rollbloc roll blocks (inside the press) and stationary Rollbloc roll blocks (on the change carriage).
- Simple, safe and convenient operation with a control switch familiar from crane technology.



Cassette change carriage in front of base holder with cassette lifted and placed on mobile Rollbloc roll blocks for changing (view from front right)